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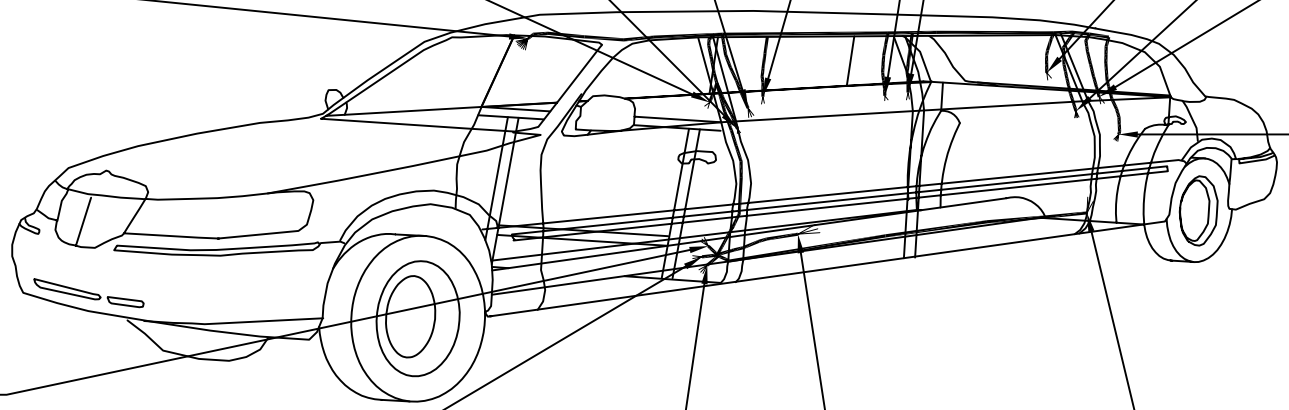
REVISIONS

| REV | DESCRIPTION | DATE | APPD |
|---|---|---|---|
| N/C | NEW DRAWING RELEASE | 10-29-01 | |



**BAR/MOOD**
18 AWG. WHT/BLUE
18 AWG. WHT/BROWN
18 AWG. BLACK

**CABIN (LOOP)**
18 AWG. WHIT/ORG
18 AWG. BLACK

**(OPERA LIGHTS)**
18 AWG. BROWN/ORANGE
18 AWG. BLACK

**OPERA (LOOP)**
18 AWG. BROWN/ORANGE
18 AWG. BLACK

**GROUND (1LOOP)**
18 AWG. BLACK
(5) WIRES

**CABIN LIGHTS (LOOP)**
18 AWG. WHT/ORANGE
18 AWG. BLACK

**OPERA**
18 AWG. BROWN/ORANGE
18 AWG. BLACK

**CABIN**
18 AWG. WHT/ORANGE
18 AWG. BLACK

**MAP/CABIN**
18 AWG. YELLOW/WHT
18 AWG. WHT/ORANGE
18 AWG. BLACK

**FRONT OVERHEAD**
18 AWG. BLUE
18 AWG. BLACK
18 AWG. ORANGE/BLUE
18 AWG. BROWN
18 AWG. GRAY
18 AWG. WHT/BLK
18 AWG. ORANGE
18 AWG. WHITE
18 AWG. PURPLE
18 AWG. GREEN

**REAR OVERHEAD–2 CONNECTORS**

(12PIN CONN.)
18 AWG. GREEN
18 AWG. PURPLE
18 AWG. YELLOW/WHT
18 AWG. WHITE
18 AWG. RED/WHT
18 AWG. GRAY
18 AWG. BLUE/WHT
18 AWG. WHT/BLK
18 AWG. PINK
18 AWG. RED/GREEN
18 AWG. BLACK
18 AWG. BROWN

(6PIN CONN.)
18 AWG. LT. GREEN
18 AWG. LT. BLUE
18 AWG. WHT/PURPLE
18 AWG. RED
18 AWG. ORANGE
18 AWG. YELLOW

**TO INTERCONNECT**
(DS–1 12 PIN CONN.)
18 AWG. WHT/BLUE (2)
18 AWG. BLUE (2)
18 AWG. PURPLE (2)
18 AWG. GREEN (2)
18 AWG. GRAY (2)
18 AWG. WHITE (2)

**TO INTERCONNECT**
(DS–2 12–PIN CONN.)
18 AWG. LT. GREEN
18 AWG. RED/GREEN
18 AWG. RED/BLK
18 AWG. WHT/PURPLE
18 AWG. BLUE/WHT
18 AWG. LT. BLUE
18 AWG. PINK
18 AWG. ORANGE
18 AWG. BLK/WHT
18 AWG. RED/WHT
18 AWG. ORANGE
18 AWG. WHT/RED

**TO INTERCONNECT**
(DS–3 12–PIN CONN.)
18 AWG. WHT/BLUE
18 AWG. BROWN/ORANGE
18 AWG. WHITE (2)
18 AWG. BROWN (2)
18 AWG. YELLOW/WHT
18 AWG. RED/WHT.
18 AWG. ORANGE
18 AWG. WHT/RED

(DS–4 3PIN CONN.)
18 AWG. ORANGE/BLUE
18 AWG. BROWN/WHT.

**BAR/MOOD**
18 AWG. WHT/BLUE
18 AWG. WHT/BROWN
18 AWG. BLACK

**DOOR/CABIN**
18 AWG. WHT/RED
18 AWG. WHITE/ORANGE

NOTES: UNLESS OTHERWISE SPECIFIED

LIST OF MATERIALS

UNLESS OTHERWISE SPECIFIED
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.
ALL DIMENSIONS TO BE CONSISTENT TO COMMON CENTER LINE WITHIN .005 TIR.
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.
TAPERED PER ASA AND SAE STANDARDS.
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER

| HOLE DIA | TOL+ | TOL− | HOLE DIA | TOL+ | TOL− |
|---|---|---|---|---|---|
| .125–.500 | +.003 | −.000 | .501–.750 | +.005 | −.000 |
| .751–1.000 | +.004 | −.000 | 1.001–1.250 | +.006 | −.000 |
| 1.251–1.500 | +.007 | −.000 | 1.501–1.750 | +.008 | −.000 |
| 1.751–2.000 | +.009 | −.000 | 2.001–2.250 | +.011 | −.000 |

XX–XXXX

NEXT ASSEMBLY

TOLERANCES, ON DECIMALS: .XXX=±.010 .XX=±.03
FRACTIONS ±1/64
ANGLES ±1°
SURFACE FINISH 63

WIRE HARNESS

J. BROWN 10-29-01

KRYSTAL ENTERPRISES
2701 E. IMPERIAL HIGHWAY
BREA, CA 92821

SPEC CONTROL DWG.
ACCESSORY HARNESS
DRIVERS SIDE
120" LIMO 2001

SIZE D | PART NUMBER XX–XXX | REVISION N/C
SYSTEM 100–126
SCALE: 1/20 | SHEET 1 OF 1