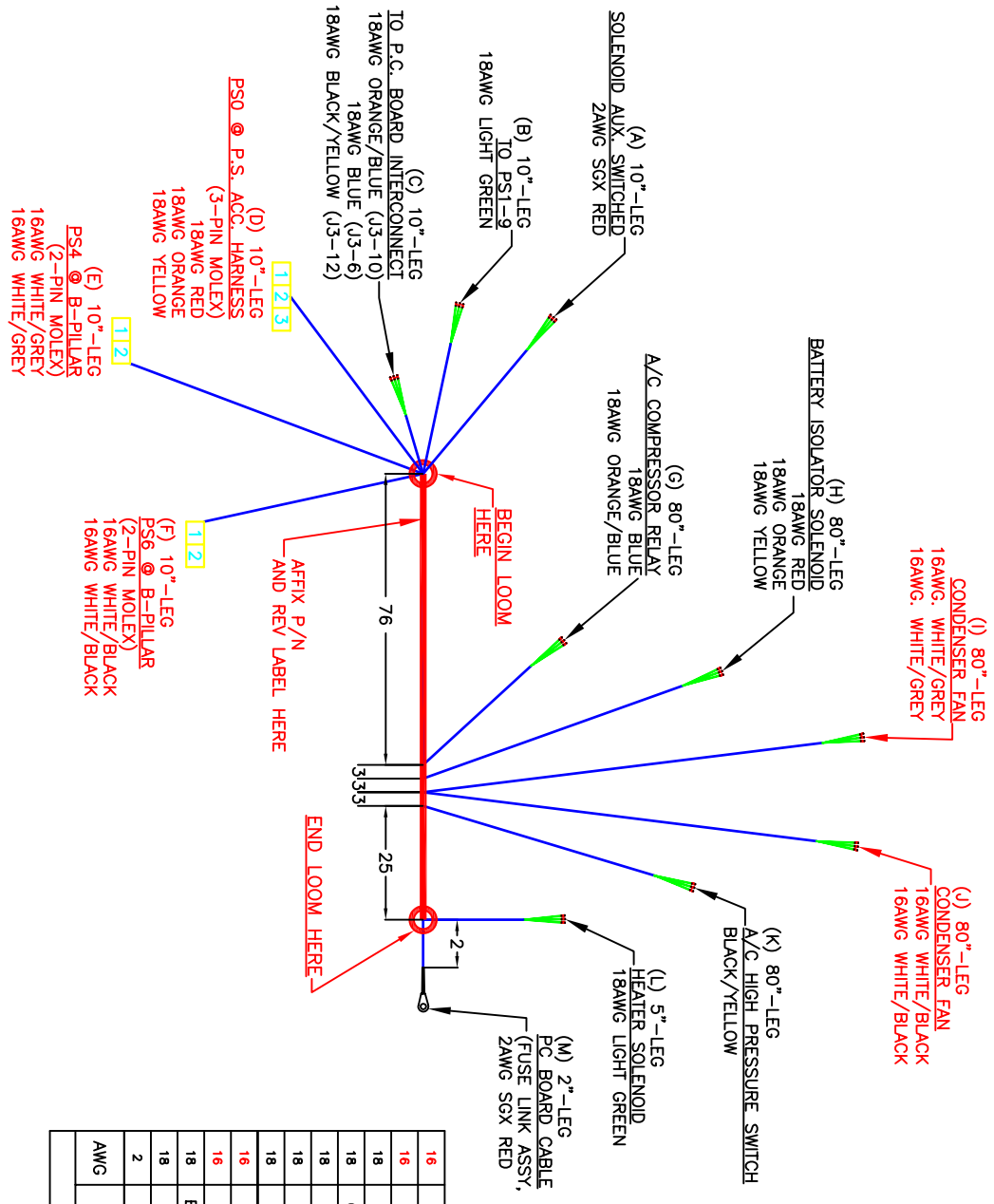


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1. AT LOCATION (I): HEATER VALVE TO BE GROUNDED AT ENGINE.
2. MOLEX CONNECTORS MUST HAVE 94V-0 FLAMMABILITY RATING.
3. OVM RATING ON BATTERY CABLE IS TO BE CROSS-LINKED POLYETHYLENE (XPLPE OR SXL) RATED AT 135°C.
4. FUSE LINK IS TO BE MACHINED CRIMPED WITH HEAT SHRINK. THEN COVERED WITH SPLIT LOOM AND TAPED OVER.
5. BODY OF HARNESS AND DROP OUTS ARE TO BE TAPED FIRST.
6. SPLIT LOOM IS TO BE HI-TEMPERATURE RATED.
7. ALL WIRES ARE TO BE SXL RATING.
8. "PS" & "DS" REFER TO PASSENGER & DRIVER SIDES, RESPECTIVELY.

LOCATION	# OF CIRCUITS	HOUSING	TERMINALS
E	2	19-09-2026	02-09-2612 (MALE)
F	2	19-09-2026	02-09-2612 (MALE)
D	3	19-09-1036	02-09-1616 (FEMALE)

AWG	COLOR	FROM LOCATION	DESTINATION	DESCRIPTION
16	WHITE/BLACK	F	J	CONDENSER FAN
18	WHITE/BLACK	F	J	CONDENSER FAN
18	BLUE	C	G	A/C COMPRESSOR
18	ORANGE/BLUE	C	G	A/C COMPRESSOR
18	YELLOW	D (pin 3)	H	MAIN BATTERY 12V
18	ORANGE	D (pin 2)	H	AUX BATTERY 12V
18	RED	D (pin 1)	H	SOLENOID TRIGGER
16	WHITE/GRAY	E	I	CONDENSER FAN
16	WHITE/GRAY	E	I	CONDENSER FAN
18	BLACK/YELLOW	C	K	A/C PRESSURE SWITCH
18	LT. GREEN	B	L	HEATER SOLENOID
2	RED	A	M	SOLENOID POWER CABLE

REV	DESCRIPTION	DATE	APPD
N/C	NEW DRAWING RELEASE		
A	FUSE LINK ASSY. INSTALL	01-27-03	
B	SEPARATED (B) FROM (A); ADDED (C) & (F)	3-7-05	
C	REMOVED 16AWG BLACK FROM (B), (C), (F) & (G); CHANGED MOLEX TERMINALS AT (A) TO FEMALE; CHANGED GENDER OF MOLEX HOUSING AT (A), (B), & (C)	5-25-05	W. MONG
D	SEPARATED (B), (C), (D) FROM (A); ADDED PIN ASSIGNMENTS FOR 3-PIN MOLEX	6-29-05	W. MONG
E	CHANGE GENDER OF 3-PIN HOUSING AND TERMINALS FOR COMPATIBILITY W/ PASSENGER SIDE ACCESSORY HARNESS	7-14-05	P. ESTROIA
F	CHANGE 6AWG CABLE FROM (A) TO (M) TO 2AWG CABLE	1-21-10	J. CHEN

UNLESS OTHERWISE SPECIFIED
 DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.
 ALL DIMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 THE
 CIRCUMFERENTIAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.
 THREADS PER ASA AND SAE STANDARDS.
 BREAK ALL SHARP EDGES .005/015 R OR .005/015 X .675± CHAMFER.
 HOLE DIA. TO-.002 HOLE DIA. TO-.002 HOLE DIA. TO-.002
 1/25-.250 1/32-.250 1/32-.250
 +.004 0.01 0.01 0.01
 +.007 1.001 2.000 3.000
 TOLERANCES UNLESS OTHERWISE SPECIFIED
 FRACTIONS 1/64 ANGLES 1° SURFACE
 DIMENSIONS .005-.433 .500-4.33 .500-4.33 .500-4.33

DATE: 12-16-02
 DESIGNED BY: J. BROWN
 CHECKED BY: J. BROWN

SCALE: AS SHOWN

SIZE: 23-3012
 PART NUMBER: 100-156

REVISION: F

SHEET 1 OF 1

SPRINT CONTROL DWG.
 LINCOLNINE
 LINCOLN TOWNCAR
 ENGINE HARNESS

KRYSTAL ENTERPRISES
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 BREA, CA 92821